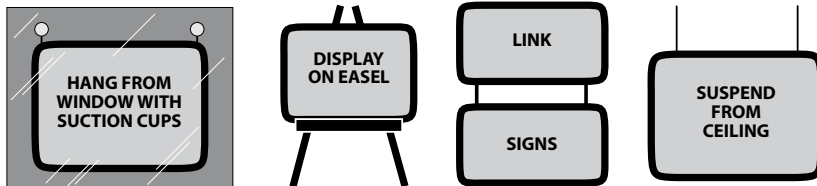


HELPFUL HINTS

- HANGING** The FI-10 SYSTEM can be suspended from ceiling hangers using either Double "J" Hooks or Mini "J" Hooks provided. Just clip the "J" Hooks onto the pin that holds the corner assembly together and attach to ceiling hangers.
- CHAINING** Multiple FI-10 SYSTEMs can be linked using the Double "J" Hooks provided simply by clipping the Double "J" Hook onto the pin that holds the corner assembly together on both Frames.
- WINDOW MOUNTING** Attach suction cup (not included) using a screw through the hole in the top of the Mini "J" Hook. Clip Mini "J" Hook onto the pin that holds the corner assembly together.
- INVISIBLE HANGING** Make the FI-10 SYSTEM appear as if it is floating in air -
1. Feed monofilament nylon line through vertical sides of the Frame Profile.
 2. Tie line to the eyelet of the Mini "J" Hook on the bottom of the Frame.
 3. Slide the Mini "J" Hook up into the Frame until the "J" Hook clips onto the pin that holds the corner assembly together.
 4. Tie line to another Mini "J" Hook for attachment to ceiling hanger.
- PAINTING** The FI-10 SYSTEM is easily spray painted to match any color or complement the sign.

DISPLAY OPTIONS



CAUTION!

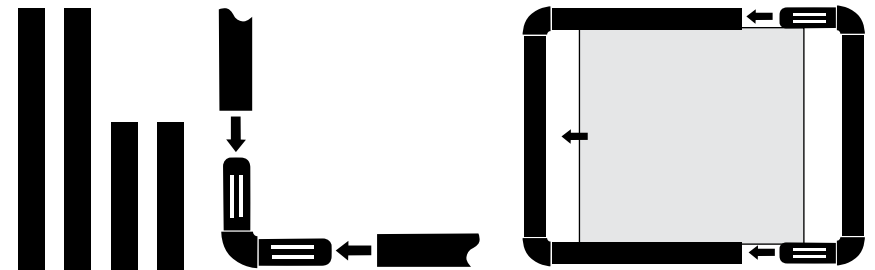
Maximum weight for suspended FI-10 SYSTEM: 2.5 lbs. (1 kg)
Maximum frame size: 30" x 40" (750mm x 1000mm)
For suspended signs use only lightweight sign panels - corrugated plastic, foam artboard, etc.

FRAME-IT[®]

MODULAR/COMPONENT FRAME SYSTEM

USER GUIDE

- The complete economical frame system. Includes everything to make 10 large reusable frames plus hanging aids.
- Clean, modern design adds value and impact to any sign - single or double sided - permanent or temporary.
- Perfect for corrugated plastic, show cards, foam artboard or other sign panel materials up to 3/16" (4mm) thick.
- Easy to use: 1. Cut frame to size, 2. slide in corners, 3. insert sign panel, 4. display completed framed sign.
- Unlimited display options for mounting, chaining and hanging (window, ceiling, easel, etc.)
- Spray-paintable to match any color.
- Make economical, reusable frames from 3" x 5" (75mm x 125mm) to 30" x 40" (750mm x 1000mm) in minutes.

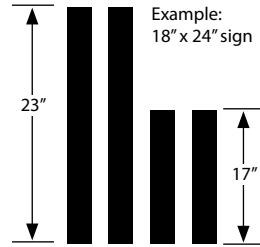


Manufactured by **Joseph Struhl Company, Inc.**
195 Atlantic Avenue, PO Box N, Garden City Park, NY 11040 USA
www.magicmaster.com

ASSEMBLY INSTRUCTIONS

1. Cut Frame Profiles to Fit Sign Panel

To determine length of Frame Profiles measure size of sign panel and subtract 1" (25mm) from each dimension, then cut 2 Frame Profiles of each size. For example, if your sign panel is 18" x 24" (455mm x 610mm) you will need to cut 2 Frame Profiles to 17" (430mm) and 2 Frame Profiles to 23" (585mm).

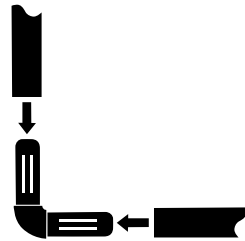


Frame Profiles are easily cut with a hacksaw or most power saws – chop saw, table saw, band saw, etc. – and ends can be lightly sanded to improve their appearance.

2. Insert Corners into Frame Profiles

To assemble corners - line up split pins on corner pieces and press together, all corner pieces are identical and mate easily.

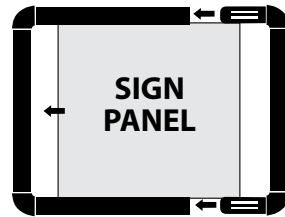
Slide corner assemblies into Frame Profiles. Make a large "U" using 3 Frame Profiles and 2 Corners. Then assemble the 4th (locking) side with the remaining Frame Profile and 2 corners.



3. Insert Sign Panel

Insert sign panel – 3/16" (5mm) maximum thickness – into the larger "U" Frame section. Close frame using the remaining side.

Corners can be glued to Frame Profiles to make sign permanent.



CUTTING RECOMMENDATIONS

Plan material usage carefully to ensure maximum yield from Frame Profiles. With proper planning up to 10 Frames – 22" x 28" (560mm x 710mm) – can be made from each FI-10 SYTEM.

To determine length of Frame Profiles, measure size of sign panel and subtract 1" (25mm) from each dimension, then cut 2 Frame Profiles of each size. For example, if your sign panel is 18" x 24" (455mm x 610mm) you will need to cut 2 Frame Profiles to 17" (430mm) and 2 Frame Profiles to 23" (585mm).

Frame Profiles are easily cut by hand with a hacksaw and ends can be cleaned and deburred with a medium grit sandpaper. A chop saw, table saw or band saw can also be used to cut the Frame Profiles. A test cut is recommended to ensure that your blade will not damage or split the Frame Profile.

Maximum suggested size is 30" x 40" (750mm x 1000mm).

CUTTING FOR COMMON FRAME SIZES

SIGN PANEL SIZE

24" x 36"
(600mm x 900mm)

22" x 28"
(550mm x 700mm)

18" x 24"
(450mm x 600mm)

FULL FRAME PROFILE 49" (1250mm)	
23" (575mm)	23" (575mm)
35" (875mm)	SAVE
35" (875mm)	SAVE
21" (525mm)	27" (675mm)
21" (525mm)	27" (675mm)
17" (425mm)	23" (575mm)
17" (425mm)	23" (575mm)

Remember! Plan Material Usage Carefully!

CAUTION!

Maximum weight for suspended FI-10 SYSTEM: 2.5 lbs. (1 kg)
Maximum frame size: 30" x 40" (750mm x 1000mm)
For suspended signs use only lightweight sign panels - corrugated plastic, foam artboard, etc.

CAUTION!

Maximum weight for suspended FI-10 SYSTEM: 2.5 lbs. (1 kg)
Maximum frame size: 30" x 40" (750mm x 1000mm)
For suspended signs use only lightweight sign panels - corrugated plastic, foam artboard, etc.